



ABSTRACT

~~There is provided a weather strip for an automobile,~~
~~wherein a void due to a gas pocket is prevented from occurring~~
~~to a boundary part between a core bar and a slightly foamed~~
~~solid rubber portion, and a~~ continuous extrusion molding
~~system for molding the same. The weather strip for the~~
~~automobile comprises a U-shaped trim formed by embedding the~~
~~core bar in the slightly foamed solid rubber portion, foamed~~
~~so as to have a specific gravity of 0.8 to 1.2, and tiny holes~~
~~having a depth reaching the core bar are defined in part of~~
~~the slightly foamed solid rubber portion in such a way as to~~
~~be arranged in line along the longitudinal direction of the~~
~~weather strip. Further, the continuous extrusion molding~~
~~system for continuously extrusion molding thea~~ weather strip
for ~~thean~~ automobile ~~comprises~~includes a prickly gear,
rotatable while pressed in contact with the weather strip
being extruded, and disposed so as to be adjacent to a mouth
piece of an extruder,~~and tiny.~~ Tiny holes having ~~thea~~
reaching ~~thea~~ core bar are defined preferably in a groove
bottom of a U-like shape of a part of ~~thea~~ slightly foamed
solid rubber portion, in such a way as to be arranged in line
along the longitudinal direction of the weather strip by use
of the prickly gear.